

Technical Data Sheet

Classic No. 30

Article Description	100% filament rayon embroidery thread
Composition	100% filament rayon embroidery thread
Count	200 dtex x 2 / 180 den x 2
Make Up Available	25g spool and 5000m cone

Fastness Rating – Scale 1 (worst) – 5 (best)

Fastness to washing at 95°C	DIN EN ISO 105-C04/M & S C4A	4-5
Fastness to water (damp for 4hrs at 37°C)	DIN EN ISO 105-E01/M & S C6	4-5
Fastness to rubbing dry (10 rubs on dry white Fabric)	DIN EN ISO 105-X12/M & S C8	4
Fastness to rubbing wet (10 rubs on wet white Fabric)	DIN EN ISO 105-X12/M & S C8	3-4
Fastness to dry cleaning	DIN EN ISO 105-D01	4-5
Fastness to bleaching with Hypochlorite	DIN EN ISO 105-N01/M & S C10A	4-5

Fastness Rating – Scale 1 (worst) – 8 (best)

Fastness to light (100hrs xenon light)	DIN EN ISO 105-B02	6-7
Due to different dye stuffs not applicable to all colors.		

Mechanical – Technological Values

Tensile Strength cN (force until thread breaks, in Centinewton)	DIN EN ISO 2062	approx. 1000
Elongation (% of stretch extension with weight tension until breaks)	DIN EN ISO 2062	approx. 20
Shrinkage (shrinkage at boiling water)	DIN 53866 T2	1- 2 %

Recommendations for care



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dtex = decitex = weight in grams of 10,000m of yarn; den = denier = weight in grams of 9,000m of yarn
1 denier = 1,111 decitex; dtex x 2 = two-ply of yarn; den x 2 = two-ply of yarn
cN = Centinewton: 1 Centinewton ≈ 1,02 gram;